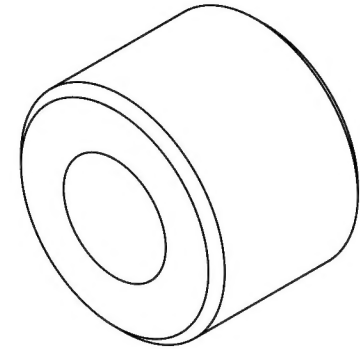
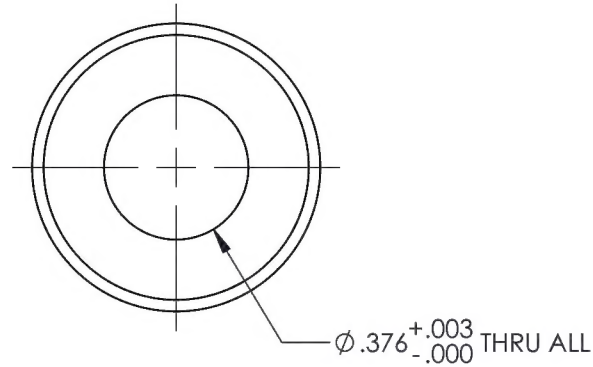
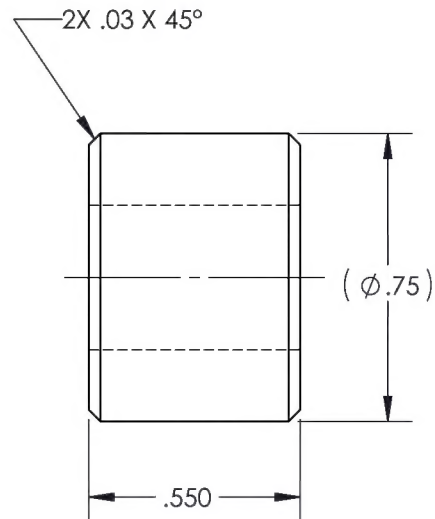


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	7/22/2013	JAG	
2		INCREASED TOLERANCE FROM +.002 TO +.003	8/6/2013	JAG	
2A		CH'D TOLERANCE WAS Ø.750 IS Ø.75, CH'D FINISH WAS BLACK OXIDE IS NICKEL PLATE, CH'D B/O INFO. WAS Ø7/8 IS Ø3/4.	8/30/2013	CFS	GE
2B	14-0095	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 2.	7/28/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK ROLLER	
DWG NO. 4.5NR-14	REV 2B
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT HRC 50-54
.XX ± .01	FINISH SEE NOTE 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 10/21/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-14	1	LOCK ROLLER	4140	Ø3/4 X 5/8